

# Preventative Maintenance Schedule



This schedule is intended as a guide only. Each system/application is different and should be evaluated/serviced according to its own custom maintenance schedule.

Check	Daily	Weekly	50 Hrs.	500 Hrs.*	1500 Hrs.†	3000 Hrs.†
Clean Filters	•					
Oil Level/Quality	•					
Oil Leaks	•					
Water Leaks	•					
Belts, Pulley		•				
Plumbing		•				
Initial Oil Change			•			
Oil Change				•		
Seal Change					•	
Accessories					•	
Valve Change						•

\* If alternate to Cat Pumps® custom-blend, premium grade, petroleum-base hydraulic oil is used, change cycle should be every 300 hours.

† Each system's maintenance cycle will differ. If system performance decreases, check immediately. If no wear at 1500 hours, check again at 2000 hours and each 500 hours until wear is observed. Valves typically require changing every other seal change.

Duty cycle, temperature, quality of pumped liquid and inlet feed conditions all effect the life of pump wear parts and service cycle.

Remember to service the regulator/unloader/relief valve at each seal servicing and check all system accessories and connections before resuming operation.

Refer to Service Manual or service DVD for additional assistance.